

NONPROVISIONAL PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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BOX PATENT APPLICATION

**NONPROVISIONAL APPLICATION TRANSMITTAL
 RULE §1.53(b)**

Assistant Commissioner for Patents
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Sir:

Transmitted herewith for filing under 37 C.F.R. §1.53(b) is the nonprovisional patent application

of (Title): HARDWARE SIMULATION SYSTEMS AND METHODS FOR VISION INSPECTION SYSTEMS

By (Inventors): Richard M. WASSERMAN

- ☒ Formal drawings (Figs. 1-4B; 5 sheets) are attached.
- ☒ A Declaration and Power of Attorney is filed herewith.
- ☒ An assignment of the invention to MITUTOYO CORPORATION is filed herewith.
- ☒ An Information Disclosure Statement is filed herewith.
- ☐ A statement to establish small entity status under 37 C.F.R. §§1.9 and 1.27 is filed herewith.
- ☐ A Preliminary Amendment is filed herewith.
- ☐ Please amend the specification by inserting before the first line the sentence --This nonprovisional application claims the benefit of U.S. Provisional Application No. , filed .
- ☐ Priority of foreign application(s) No. filed in is claimed (35 U.S.C. §119).
- ☐ A certified copy of the above corresponding foreign application(s) is filed herewith.
- ☒ The filing fee is calculated below:

**CLAIMS IN THE APPLICATION AFTER ENTRY OF
 ANY PRELIMINARY AMENDMENT NOTED ABOVE**

FOR:	NO. FILED	NO. EXTRA
BASIC FEE		
TOTAL CLAIMS	43 - 20	= 23
INDEP CLAIMS	4 - 3	= 1
<input type="checkbox"/> MULTIPLE DEPENDENT CLAIMS PRESENTED		

* If the difference is less than zero, enter "0".

SMALL ENTITY

RATE	FEE
	\$ 380
x 9 =	\$
x 39 =	\$
+130 =	\$
TOTAL	\$

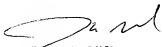
OR

**OTHER THAN A
 SMALL ENTITY**

RATE	FEE
	\$ 760
x 18	\$ 414
x 78	\$ 78
+260	\$
TOTAL	\$ 1252

- ☒ Check No. 66153 in the amount of \$1252.00 to cover the filing fee is attached. Except as otherwise noted herein, the Commissioner is hereby authorized to charge any other fees that may be required to complete this filing, or to credit any overpayment, to Deposit Account No. 15-0461. Two duplicate copies of this sheet are attached.
- ☐ This application is entitled to small entity status. DO NOT charge large entity fees to our Deposit Account.

Respectfully submitted,


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HARDWARE SIMULATION SYSTEMS AND METHODS FOR VISION INSPECTION SYSTEMS

BACKGROUND OF THE INVENTION

1. Field of Invention

This invention is directed to methods and systems that simulate images produced by a vision system. More particularly, this invention is directed to methods and systems that generate a synthetic image that accurately approximates an image produced by an automated vision inspection system.

2. Description of Related Art

A wide variety of non-contact computer-vision-based systems exist that recognize or measure key features of parts or materials in a manufacturing environment. Many of these systems have a "training" or "programming" mode. In the programming mode, the system receives instructions regarding how to recognize or measure a part. This programming mode results in a set of instructions that are automatically repeated by the system. These instructions may be organized as a program in a general purpose scripting language or as a macro sequence. Stored program instruction sequences in either scripting or macro languages are known as part programs. The sequence of learning or training a part program is known as part programming.

SUMMARY OF THE INVENTION

Off-line programming software tools are popular for traditional, non-image-based coordinate measuring machines and robots. Off-line programming tools assist a programmer in selecting machine instructions to include in a program for the non-image-based coordinate measuring machines and robots. However, these off-line programming software tools do not account for problems experienced when forming optical images through physical lens systems because such concerns are not present in traditional, non-image-based coordinate measurement machines or robots. Therefore, these known off-line programming software tools are inadequate for any machine that includes a machine vision system and totally unsuitable for modern image-based inspection and/or motion systems.

The systems and methods of the invention use 3D graphical models of workpieces to simulate the images produced by the physical hardware of a vision inspection system. An exemplary embodiment of the system and method of this invention provides these synthetic images at a speed which approximates the real-time generation of images in a real vision inspection system. The simulation systems and methods of this invention produce synthetic video images that are comparable to the images that are captured by a camera looking through a lens at a workpiece in a vision inspection system.

The simulation systems and methods of this invention may be integrated with a user interface from machines which include a machine vision system, and especially with a user interface from a vision inspection system, to provide an off-line programming environment. The term "off-line programming" describes the creation of a part program without interfering with the ongoing operation of a physical vision inspection system.

The methods and systems of the invention separately provide vision simulation systems that allow vision system designers to develop software-only versions of vision inspection systems. Such software-only implementations will present the same user interface to operators as would be presented by a corresponding physical vision inspection station. Hardware emulation modules in the systems and methods of this invention simulate physical components of the visual inspection stations, such as cameras, lighting, lenses and motion control platforms. The simulation systems and methods of this invention generate synthetic images based on state models of the vision systems and computer-aided-design models of workpieces to be measured. The computer-aided-design models of workpieces may be provided by conventional commercial CAD packages, such as pro/ENGINEER from Parametric Technology Corporation, Waltham, MA 02453, and may coincide with the CAD data files which govern manufacturing of actual workpieces which would eventually be placed under the actual vision inspection station.

The synthetic images generated by the systems and methods of this invention may be used in place of the video captured by a camera in a hardware-based vision system. The systems and methods of this invention allow designers to readily develop an off-line version of an inspection system by replacing hardware-based software

subsystems with subsystems that communicate with virtual components of a vision simulation engine. Operators are able to modify parameters in the virtual inspection system and immediately see the results as a change in the synthesized image. Because the inspection system simulation systems and methods of this invention are usable with existing vision inspection system user interfaces, a user may gain familiarity with the user interface prior to interacting with an actual physical vision inspection system.

The inspection system simulation systems and methods of this invention reduce system downtime due to creating new inspection part programs. The systems and methods of this invention are also able to improve operator training and to provide improved tools for off-site sales and marketing of vision inspection systems.

These and other features and advantages of this invention are described in or are apparent from the following detailed description of the exemplary embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

The preferred embodiments of this invention will be described in detail, with reference to the following figures, wherein:

Fig. 1 is a block diagram of one exemplary embodiment of a hardware-based vision inspection system;

Fig. 2 is a block diagram of the exemplary embodiment of the vision inspection system using one exemplary embodiment of an inspection system simulation system in accordance with this invention;

Fig. 3 is a block diagram showing in greater detail one exemplary embodiment of a vision simulation engine in accordance with this invention; and

Figs. 4A and 4B are a flowchart outlining one exemplary embodiment of a method for rendering synthesized images in accordance with this invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Fig. 1 is a block diagram of one exemplary embodiment of a physical vision inspection system 10. The vision inspection system 10 includes a vision inspection control system 12. The vision inspection control system 12 includes a user interface subsystem 14, a data processing subsystem 16 and a hardware interface 20. The hardware interface 20 includes a light control subsystem 22, a framegrabber subsystem 24, a lens control subsystem 26 and a motion control subsystem 28. The hardware interface 20 communicates with the vision system hardware components 30.

In particular, the vision system hardware components 30 includes lighting hardware 32, framegrabber 34, lens hardware 36 and motion control hardware 38. The framegrabber 34 may include an internal or external framegrabber mechanism to produce still or real-time digital representations of a scene viewed by a monochrome or color camera. The camera and the framegrabber 34 combination described herein is intended to include both analog and digital camera configurations. For example, a digital camera may include an integral framegrabber.

Each of the physical hardware systems 32-38 of the vision system hardware components 30 represent one or more physical components of a typical machine vision inspection system. The systems and methods of this invention use graphical and physical modeling techniques to replace all of these components with a virtual model of the vision system hardware components 30.

One example of a commercially available vision inspection system which corresponds to the vision inspection system of Fig. 1, is the Quick Vision series of vision inspection machines available from Mitutoyo MTI Corporation Aurora, IL. One example of a commercially available vision inspection control system including a user interface subsystem which corresponds to vision inspection control system 12 and user interface subsystem 14 of Fig. 1, is the QVPak operating software for the Quick Vision series of vision inspection machines available from Mitutoyo MTI Corporation Aurora, IL.

Fig. 2 shows one exemplary embodiment of a vision simulation system 100 according to this invention, comprising a vision inspection control system 110 and one exemplary embodiment of a vision system hardware components simulation system 140 according to this invention. The vision inspection control system 110 is identical to the vision inspection control system 12 of Fig. 1 and includes a user interface subsystem 114, a data processing subsystem 116 and a hardware interface 120. The hardware interface 120 includes a light control subsystem 122, a framegrabber subsystem 124, a lens control subsystem 126 and a motion control subsystem 128.

The vision system hardware components simulation system 140 is preferably implemented on a programmed general purpose computer. However, the vision system hardware components simulation system 140 can also be implemented on a

special purpose computer, a programmed microprocessor or microcontroller and peripheral integrated circuit elements, an ASIC or other integrated circuit, a digital signal processor, a hardwired electronic or logic circuit such as a discrete element circuit, a programmable logic device such as a PLD, PLA, FPGA or PAL, or the like.

5 In general, any device, capable of implementing a finite state machine that is in turn capable of implementing the flowcharts shown in Figs. 4A and 4B, can be used to implement the vision system hardware components simulation system 140.

The hardware interface 120 communicates with the vision system hardware components simulation system 140 over links 142 and 144. The vision system
10 hardware components simulation system 140 includes a vision inspection system simulation processing subsystem 146 which communicates with a configuration subsystem 148, and an external view 150.

It should be appreciated that, if the vision system hardware components simulation system 140 is implemented in hardware or remotely from the vision
15 inspection control system 110, the links 142 and 144 can be any now known or later developed device or system for connecting the vision inspection control system 110 to the vision system hardware components simulation system 140, including a direct cable connection, a connection over a wide area network or a local area network, a connection over an intranet, a connection over the Internet, or a connection over any
20 other distributed processing network or system. In general, the links 142 and 144 can be any known or later developed connection system or structure usable to connect the vision inspection control system 110 to the vision system hardware components simulation system 140.

If the vision system hardware components simulation system 140 is
25 implemented locally to the vision inspection control system 110, such as by a software application program, the links 142 and 144 are software structures that route data and control signals between the vision inspection control system 110 and the vision system hardware components simulation system 140. The vision system hardware components simulation system 140 receives control data over the link 142
30 from the vision inspection system simulation system 110 and sends synthetic image data over the link 144 to the vision inspection control system 110.

The configuration subsystem 148 stores models of a virtual world and includes a systems lighting model, a motion control model, a workpiece model, and lens and camera configuration data that are used by the processing subsystem 146 to produce still and/or real-time synthetic images.

5 As shown in Fig. 2, the vision system hardware components simulation system 140 is integrated with the vision inspection control system 110, which is intended to drive the physical vision system hardware components 30. The vision system hardware components simulation system 140 is a hardware- or software-based emulation system that replaces the physical cameras, lenses, lights, stages, etc. of the
10 physical vision system hardware components 30 shown in Fig. 1.

The vision system hardware components simulation system 140 is capable of producing images of a simulated vision inspection target at differing heights relative to a virtual optical system and camera. These synthetic images, which may include out-of-focus images and lighting effects, facilitate rapid and intuitive off-line
15 programming.

The vision system hardware components simulation system 140 can also produce a three-dimensional external view 150 of the entire simulated vision inspection system. The external view approximates what is seen by the user when physically viewing a physical vision inspection system. Such an external view
20 provides many important spatial cues to a system operator to further facilitate rapid and intuitive off-line programming.

A user of the systems and methods of this invention can import and fix computer-aided design (CAD) models of workpieces onto a virtual stage of the vision system hardware components simulation system 140 by importing and storing CAD
25 models in the configuration subsystem 148. Real-time, synthetic digital images of the stage and the workpiece are then created and provided to the vision inspection control system 110 by the vision system hardware components simulation system 140. Users may then inspect the simulated workpieces on the virtual vision inspection machine simulated by the vision system hardware components simulation system 140 to select
30 instructions for part programs that will run on the physical vision inspection system that is being simulated by the vision system hardware components simulation system 140.

The processing subsystem 146 creates synthetic images by taking at least one of the following factors into account: camera position and view; light source positioning; orientation of the workpiece relative to the stage; current position and orientation of the stage relative to the camera; lens subsystem parameters, such as focal length; the geometry of the modeled lens system; the optical effects produced by the lens and lighting systems; the optical properties of the workpiece; and the physical properties of the workpiece.

Fig. 3 shows another exemplary embodiment of the vision system hardware components simulation system 140 of the vision simulation system 100 in accordance with the invention. As shown in Fig. 3, in this exemplary embodiment, the vision system hardware components simulation system 140 includes an input/output interface 200 and a rendering engine 202. The interface 200 includes subsystems that store the position of the virtual stage, the parameters for the virtual lens system and the parameters for the lighting system. The parameters of the virtual lighting system include the magnitude, the color, the orientation and the type of each virtual light source in the system. The parameters of the virtual lens system include magnification, field of view, focal length and depth of field of the simulated lens system.

The vision system hardware components simulation system 140 also includes a lighting model 206 which models light emanating from each virtual lighting source. The lighting model 206 describes the light from each virtual lighting source and includes information regarding position, orientation, magnitude, color and type of light from each light source.

The vision system hardware components simulation system 140 also includes a virtual world model 208, a static environment model 210, a virtual stage model 212 and a component model 214. The models 208-214 record and update the geometrical and physical model descriptions of a virtual stage and virtual workpieces. Each component is described in the corresponding model 208-218 in a scene hierarchy consistent with current graphical surface modeling techniques. Each model is a set of polygons connected at a collection of common nodes. Each node contains information such as position, color, material information, and texture coordinates. Each object may include one or more texture maps to be applied to the surface faces.

The virtual world model 208 stores a complete current 3D model of the virtual stage table, the virtual movable stage components and all of the virtual workpieces on the virtual stage. This virtual world model 208 is constructed from a hierarchy of components that include the static environment model 210, the virtual stage model 212 and the component model 214, including the position and orientation of the workpiece on the stage. When the virtual stage moves relative to the virtual stage table, the workpieces on the stage translate in a global coordinate system accordingly.

The vision system hardware components simulation system 140 also includes a lens system model 216 which stores virtual lens system data, such as field of view and perspective. The lens system model 216 transmits lens system data to the rendering engine 202.

The foregoing description assumes a typical case for many machine vision systems, where the camera is fixed in a global coordinate system, and the workpieces are moved relative to the camera by means of a moving stage component, for example an X-Y table, a conveyor belt, or the like. In other cases, where the camera and optical system are mounted in a gantry configuration, or on the end of a robotic arm, the camera and optical system move relative to the global coordinate system, and the workpiece remains fixed relative to the global coordinate system. In the later case, the lighting model 206 should include the lighting position and orientation relative to the workpiece and the lens system, and the lens system model 216 should include the lens system position and orientation relative to the workpiece(s), stage, static model and world model. In the later case, the stage model 212 has no moving features, and may be included in the static model. In any case, the crucial data for image simulation is the relative position and orientation of the optical system, the workpiece(s) and the lighting system, and one skilled in the art can allocate relative position data for these elements to the appropriate models according to any of the well-established methods for relating objects in a set of local and global coordinate systems.

The vision system hardware components simulation system 140 also includes a memory 218 which stores the two-dimensional image.

The vision system hardware components simulation system 140 also includes a rendering engine 202. Examples of such a rendering engine is OpenGL or Direct3D. OpenGL is an open standard for 3D graphical rendering which is described

in OpenGL Reference Manual, OpenGL Architecture Review Board, Addison-Wesley
 Developers Press, Reading, MA, 1996. Direct3D is a component of the DirectX
 system of tools distributed by Microsoft Corporation in conjunction with their
 Windows™ operating system. The rendering engine 202 accepts as input the 3D
 5 polygonal model stored in the virtual world model 208, the lens model 216 and the
 lighting model 206. The rendering engine 202 may be any system which produces a
 two-dimensional image and a depth map given a three-dimensional model, using
 Gouraud shading, raytracing, etc. The rendering engine 202 receives the 3D
 10 polygonal model and lighting data from the lighting model 206 and the virtual world
 model 208, respectively.

The rendering engine 202 creates two-dimensional image data as viewed
 through an ideal pinhole lens system. The 2D image data includes a two-dimensional
 mapping which stores the distance of each pixel in the image map from the virtual
 camera. The rendering engine 202 also generates the three-dimensional external view
 15 150 of the virtual world (shown in Fig. 2). As described above, the three-dimensional
 external view 150 emulates a view of the system as would be seen by an operator of
 the vision inspection system.

The two-dimensional camera image data does not simulate real world camera
 information. The two-dimensional camera image data has an infinite depth of focus
 as if it were created using a perfect pinhole camera. This does not accurately simulate
 the view of real machine vision inspection systems, which often have very small
 depths of field. Therefore, the vision system hardware components simulation system
 20 140 also includes a lens effects processing engine 204. The lens effect processing
 engine 204 receives the two-dimensional camera image data including the depth per
 pixel data from the rendering engine 202. The lens effects processing engine 204
 25 modifies the camera image in accordance with the virtual lens parameters. The lens
 effects processing engine 204 outputs a two-dimensional image. This two-
 dimensional image takes into account the virtual optical geometry of the system. One
 example of a lens effects processing engine is described in A Lens and Aperture
 30 Camera Model for Synthetic Image Generation, Computer Graphics, vol. 15, no. 3,
 pp. 297-305, August 1981.

It should be understood that the lens effects engine 204 and the rendering engine 202 may form portions of a single processor or may be separate processors. Moreover, the rendering engine 202 and the lens effects engine 204 can be combined into a single rendering and lens effects engine. Such a combined rendering and lens effects engine could be used, for example, with ray tracing rendering to follow each ray through the optical system.

It should be understood that each of the models shown in Fig. 3 can be implemented as portions of a suitably programmed general purpose computer. Alternatively, each of the models shown in Fig. 3 can be implemented as physically distinct hardware circuits within an ASIC, or using FPGA, a PDL, a PLA or a PAL, or using discrete logic elements or discrete circuit elements. The particular form each of the models shown in Fig. 3 will take is a design choice and will be obvious and predictable to those skilled in the art.

Figs. 4A and 4B are a flowchart outlining one exemplary embodiment of a method for rendering a vision simulation of a vision inspection system in accordance with this invention. As shown in Fig. 4A, the control routine starts at step S100 and continues to step S102. In step S102, components of the virtual world, such as a table, camera, lighting, etc. are initialized. Then, in step S104, the models of the workpieces are added to the virtual world. Next, in step S106, a stage position is determined. Control then continues to step S108.

In step S108, the positions of the virtual stage and of all workpieces on the virtual stage are updated. Next, in step S110, the virtual world model is updated based on other system parameters, such as lighting, lenses, etc. Then, in step S112, the virtual world is rendered to form a two-dimensional camera image and a corresponding map of pixel depth data. Control then continues to step S114, which is shown in Fig. 4B. Then, in step S114, a determination is made whether lens effects are required. If lens effects are required, control continues to step S116. Alternatively, if lens effects are not required, control jumps directly to step S118. In step S116, virtual lens effects are applied to the simulated image. Next, in step S118, the virtual camera view is provided to a vision inspection control system. Control then continues to step S120.

In step S120, a determination is made whether a virtual external view is required. If a virtual external view is required, control continues to step S122. If a virtual external view is not required, control jumps directly to step S124. In step S122, the virtual external view of the system is rendered. Then, in step S124, a determination is made whether the vision simulation engine should be halted. If the vision simulation engine is to be halted, control continues to step S126. If the vision simulation system is not to be halted, control jumps back to step S106. In step S126, the vision simulation engine is stopped.

It should be appreciated that steps S112-S116 can be combined into a single step that both renders the image and simultaneously adds any lens effects to the image. For example, in a ray tracing system, as each ray is used to render a portion of the image, the path of that ray is followed through the optical system to account for any lens effects.

It should be further appreciated that the flowchart outlined in Figs. 4A and 4B is one exemplary embodiment of a more-general method for rendering a simulated image from a machine vision system. The machine vision system can be a vision inspection system or a vision system attached to some other machine, such as a robot. This method for rendering the simulated image includes generating a simulated image of a virtual world based upon a first model that characterizes or represents at least one object in the virtual world and a second model that characterizes or represents an optical system, and providing the simulated image to a machine vision control system. The machine vision control system can be an inspection program generation system, such as a system for generating a part program for the vision inspection system described above, or a motion command generation system, such as a system for generating motion commands for a robot having a machine vision system.

Operators are able to modify parameters in the machine vision system and immediately see the results as a change in the synthesized or simulated image. Because the machine vision simulation systems and methods of this invention are usable with existing machine vision system user interfaces, such as vision inspection system user interfaces, a user may gain familiarity with the machine vision user interface prior to interacting with an actual physical vision inspection system.

While this invention has been described with the specific embodiments outlined above, many alternatives, modifications and variations are apparent to those skilled in the art. Accordingly, the preferred embodiments described above are illustrative and not limiting. Various changes may be made without departing from the spirit and scope of the invention.

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WHAT IS CLAIMED IS:

1. A vision system hardware component simulation system for machine vision, comprising:
 - a first model representing at least one object;
 - a second model representing an optical system; and
 - a processor that generates an image of a virtual world containing the at least one object based upon the first model and the second model.
2. The vision system hardware component simulation system of claim 1, wherein:
 - at least one of the first and second models includes information which characterizes the relative orientation and position of the corresponding at least one object and the optical system;
 - the image of the virtual world comprising an image of the at least one object as seen through the optical system.
3. The vision system hardware component simulation system of claim 1, further comprising at least one additional model representing at least one of a stage, a workpiece fixture and a lighting system, wherein the processor further generates the image of the virtual world based on the at least one additional model.
4. The vision system hardware component simulation system of claim 3, wherein the at least one additional model further represents a stage table.
5. The vision system hardware component simulation system of claim 3, wherein the at least one additional model is a lighting system model that represents at least one of a magnitude, a color, a type and an orientation of at least one lighting source.
6. The vision system hardware component simulation system of claim 3, wherein the first model comprises a representation of at least one of a position and an orientation of the at least one object relative to the stage.
7. The vision system hardware component simulation system of claim 1, wherein the second model comprises:
 - a lens system model; and
 - a lighting model.

8. The vision system hardware component simulation system of claim 1, wherein the first model comprises at least one of:

- a world model;
- a static model;
- 5 a stage model; and
- a component model.

9. The vision system hardware component simulation system of claim 8, wherein the world model is at least partially constructed from at least one of the static model, the stage model and the component model.

10. The vision system hardware component simulation system of claim 1, wherein the processor comprises:

- a rendering engine; and
- a lens effects engine.

11. The vision system hardware component simulation system of claim 1, wherein the processor comprises a rendering and lens effect engine.

12. The vision system hardware component simulation system of claim 1, wherein the second model represents an optical system having an infinite depth of field.

13. The vision system hardware component simulation system of claim 1, further comprising a control instruction generation system.

14. The vision system hardware component simulation system of claim 13, wherein the control instruction generation system comprises an inspection program generation system.

15. The vision system hardware component simulation system of claim 13, wherein the control instruction generation system comprises a motion command generation system.

16. The vision system hardware component simulation system of claim 1, wherein the second model characterizes an image capture system and a lens system.

17. The vision system hardware component simulation system of claim 16, wherein the second model characterizes at least one of an aperture, a focal length, an image magnification, and an optical system geometry of the lens system.

18. The vision system hardware component simulation system of claim 16, wherein the second model characterizes at least one of an imaging system pixel size and an imaging system pixel spacing of an image capture system.

19. The vision system hardware component simulation system of claim 1, further comprising a user interface that presents the image.

20. The vision system hardware component simulation system of claim 1, further comprising a user interface includes means for modifying at least one of the first and second models.

21. The vision system hardware component simulation system of claim 1, further comprising a user interface for a machine vision inspection system to simulate, the user interface simulating at least one operation of the machine vision inspection system independent of at least one component of the machine vision inspection system.

22. A method for simulating images based on the characteristics of at least one machine vision hardware component, comprising:

generating a simulated image of a virtual world containing at least one object based upon a first model that characterizes the at least one object and a second model that characterizes an optical system; and

providing the simulated image to a machine vision control system.

23. The method of claim 22, wherein generating the simulated image based on the first and second models comprises:

processing position data characterizing a relative position and orientation of the at least one object and the optical system;

processing component data; and

processing optical system parameters.

24. The method of claim 23, wherein generating the simulated image based on the first and second models further comprises processing lighting system parameters, the lighting system parameters including at least one of a position and an orientation relative to the at least one object, a magnitude, a color and a type of at least one lighting source.

25. The method of claim 22, wherein:

the first model comprises at least one of a component model, a stage

model and a static model; and

generating the simulated image further comprises generating the simulated image based on at least one of the component model, the stage model and the static model.

5 26. The method of claim 25, wherein the stage model represents at least one of a stage table and a movable stage component.

 27. The method of claim 26, wherein the component model includes a representation of at least one of a position and an orientation of the at least one object on the movable stage component.

10 28. The method of claim 22, wherein the second model characterizes an optical system with an infinite depth of field.

 29. The method of claim 22, further comprising generating at least one inspection program instruction based on the simulated image.

15 30. The method of claim 22, wherein the at least one inspection program instruction is based upon a user input.

 31. The method of claim 22, further comprising generating at least one control instruction based on the simulated image.

 32. The method of claim 31, wherein generating the at least one control instruction based on the simulated image comprises generating an inspection program.

20 33. The method of claim 31, wherein generating the at least one control instruction based on the simulated image comprises generating a motion command.

 34. The method of claim 22, further comprising:
 altering at least one of the first and second models based on at least one user input; and

25 modifying the simulated image based on the altered one of the first and second models.

 35. The method of claim 34, further comprising repeating the altering and modifying steps.

30 36. The method of claim 35, wherein the repeating continues until the simulated image represents a machine vision system state desired by the user.

37. A method for facilitating the generation of at least one machine control instruction for a machine having a machine vision system independently of at least one element of the machine vision system, the method comprising:

rendering a synthetic image of at least one object as viewed through the machine vision system based on a representation of at least one component of the machine vision system; and

selecting a machine control instruction based at least in part on the synthetic image.

38. The method of claim 37, wherein rendering the synthetic image comprises updating in real-time a view of the at least one object through the simulation of the machine vision system in response to the user altering the representation of the at least one component of the machine vision system.

39. The method of claim 37, wherein rendering the synthetic image is based on a depth of focus represented in the representation of the at least one component of the machine vision system.

40. The method of claim 37, further comprising:
presenting the synthetic image to a user; and
receiving a user input, wherein selecting the machine control instruction is in response to the user input.

41. A method for generating a synthetic image independently of at least one element of a machine vision system, the synthetic image simulating an image from the machine vision system, the method comprising:

initializing a scene of the synthetic image of at least one object as viewed through the machine vision system;

adding a workpiece model of at least one workpiece to the scene, the at least one workpiece positioned on a stage of the scene;

obtaining at least one of a position and an orientation of the stage relative to an optical system of the machine vision system; and

rendering the scene based on at least one of the characteristics of the optical system and the obtained relative position and orientation of the optical system to generate the synthetic image.

42. The method of claim 41, further comprising:

determining if any lens effects are to be applied to the rendered image;

and

if any lens effects are to be applied, applying the lens effects to the rendered image.

- 5 43. The method of claim 41, further comprising:
determining if an external view is to be rendered based on the rendered scene; and
if the external view is to be rendered, rendering the external view.

ABSTRACT OF THE DISCLOSURE

The systems and methods of this invention provide simulated images to vision inspection systems. The simulated images emulate the vision of a vision inspection system. Graphical models of objects in a virtual world and lens effects models are used to provide the simulated images.

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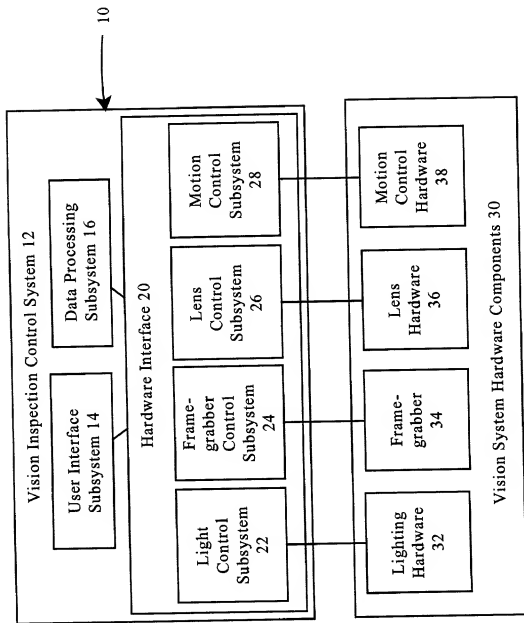


Fig. 1

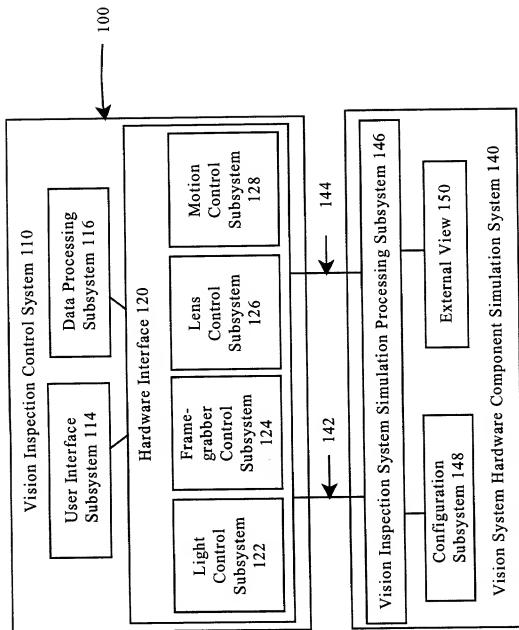


Fig. 2

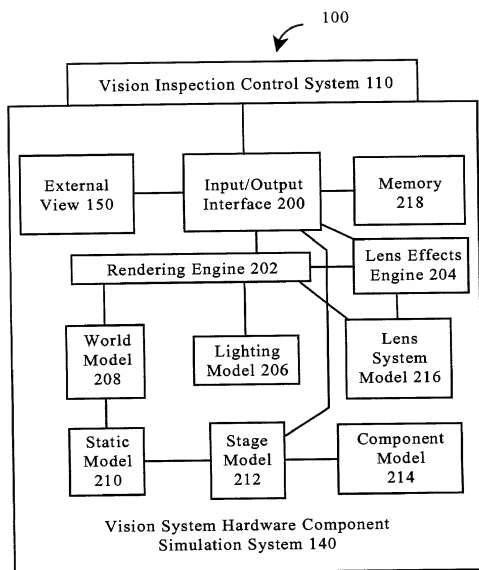


Fig. 3

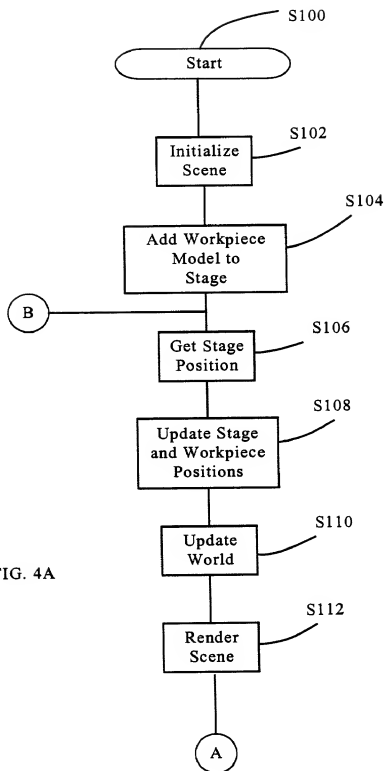
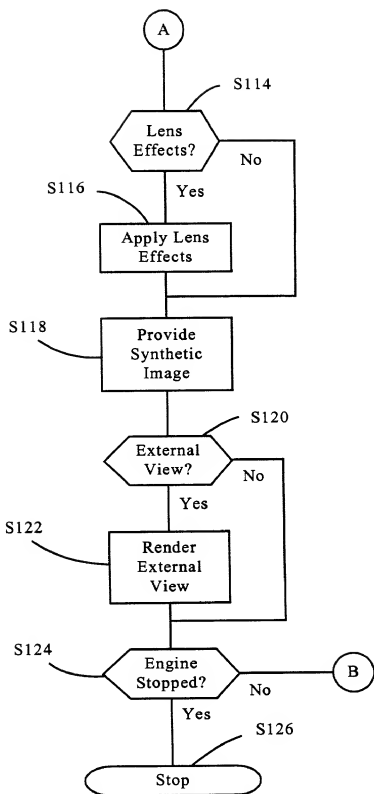


FIG. 4A



Docket No.: 101473

APPLICATION FOR UNITED STATES PATENT DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

HARDWARE SIMULATION SYSTEMS AND METHODS FOR VISION INSPECTION SYSTEMS

described and claimed in the specification:

Check one

a. ☒ attached hereto.

b. ☐ filed on _____ as Application No. _____ and amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

Under Title 35, U.S. Code §119, the priority benefits of the following foreign application(s) and/or United States provisional application(s) filed within one year prior to this application are hereby claimed:

NONE

The following application(s) for patent or inventor's certificate on this invention were filed in countries foreign to the United States of America either (a) more than one year prior to this application, or (b) before the filing date of the above-named foreign priority application(s) and/or United States provisional application(s):

NONE

I hereby appoint the following as my attorneys of record with full power of substitution and revocation to prosecute this application and to transact all business in the Patent Office:

James A. Oliff, Reg. No. 27,075; William P. Berridge, Reg. No. 30,024;
Kirk M. Hudson, Reg. No. 27,562; Thomas J. Purclint, Reg. No. 30,411;
Edward P. Walker, Reg. No. 31,450; Robert A. Miller, Registration No. 32,771 and
Mario A. Costantino, Registration No. 33,565.

ALL CORRESPONDENCE IN CONNECTION WITH THIS APPLICATION SHOULD BE SENT TO CLIFF & BERRIDGE, P.O. Box 19928, ALEXANDRIA, VIRGINIA 22320, TELEPHONE (703) 836-6400.

I hereby declare that I have reviewed and understand the contents of this Declaration, and that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1 **Typewritten Full Name
of First or Sole Inventor**

2 ****Inventor's Signature:**

3 ****Date of Signature:**

Given Name	Middle Initial	Family Name
Richard	M.	WASSERMAN
<p>Residence: Redmond Month Washington Day USA</p> <p>Citizenship: United States of America State or Province Country</p> <p>Post Office Address: (Insert complete mailing address, including country) 15843 Northeast 83rd Way Redmond, WA 98052</p>		

*If Box (a) is checked, this form may be executed only when attached to the specification (including claims).

**Note to Inventor: Please sign name exactly as it appears above and insert actual date of signing.

IF THERE IS MORE THAN ONE INVENTOR USE PAGE 2 AND PLACE AN "X" HERE ☐

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